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and purchased In
today's lean
discussions there is
so much about
leadership and
kata, but very little
about the nuts and
bolts of core lean
principles such as
flow.

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Harris, Rick; Chris

Harris; and Earl

Wilson. 9/15/2003.

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continuous flow is a major objective of lean production, we have worked hard over many years to create truly continuous flow in the shop-floor activities we have managed. In the past few years, we've increasingly noted companies making progress in

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creating areas of
continuous flow as
more and more
managers hear
about value-stream
mapping and grasp
the power of
continuous-flow
cells."

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developed as a
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processes highly
efficient, lean
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more than 72 percent of machine shops across the country.

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order to support
continuous flow.
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steady output in a
continuous flow
cell.

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typical discrete

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manufacturer,

making fuel lines

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and heavy

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equipment. Several years ago, Apex responded to pressure from its customers for lower prices, higher quality, more frequent deliveries, and more rapid response to changing demands by taking a hard look at its manufacturing ope

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